

9

DART AEROSPACE LTD	Work Order:	20767
Description: Pip Pin Assembly	Part Number:	D2444
Dwg: D2444 Rev. B; D2690 Rev. B1	Qty:	10 Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	✓	04.04.28	10
2	GA	Assemble D2690-6 as per Dwg D2690 , Cut cable to 8.5" Pick: Qty Part Number Description Batch 2 CBL-460 Loop Sleeve M11229 D2690-6 + 2.5" CBL-1240 Cable M7430 Identify as D2690-6	✓	04.05.05	10
3	GA	Assemble D2444 as per Dwg D2444 (Note: D2690-6 is on BOM as part of CBL-1240 material) Pick: Qty Part Number Description Batch 1 D2690-6 Lanyard B20767 1 BLRS-002 Pip Pin M14965 - M14854 Identify as D2444	✓	04.05.17	10
4	QC3	Inspect work to Step 2 & 3	✓	04.05.17	10
5	ST	Identify and Stock	✓	04.05.17	10
6	AC	Cost / part 25.80	✓	04.05.20	10
	DC	Close W/O 25.00 Inspect Level 21	✓	04.05.19	10

Rev	Date	Change	Revised By	Approved
A	98.05.08	New Issue	KB	
B	99.03.11	Changed Pip Pin	DM	
C	03.04.04	Reformat; Incorporated D2690-X	KJ/RF ✓	✓

RELEASED
03.04.22 ✓

Work Order:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial					

PAR#: _____ Fault Category: _____ DQA: _____ Date: _____

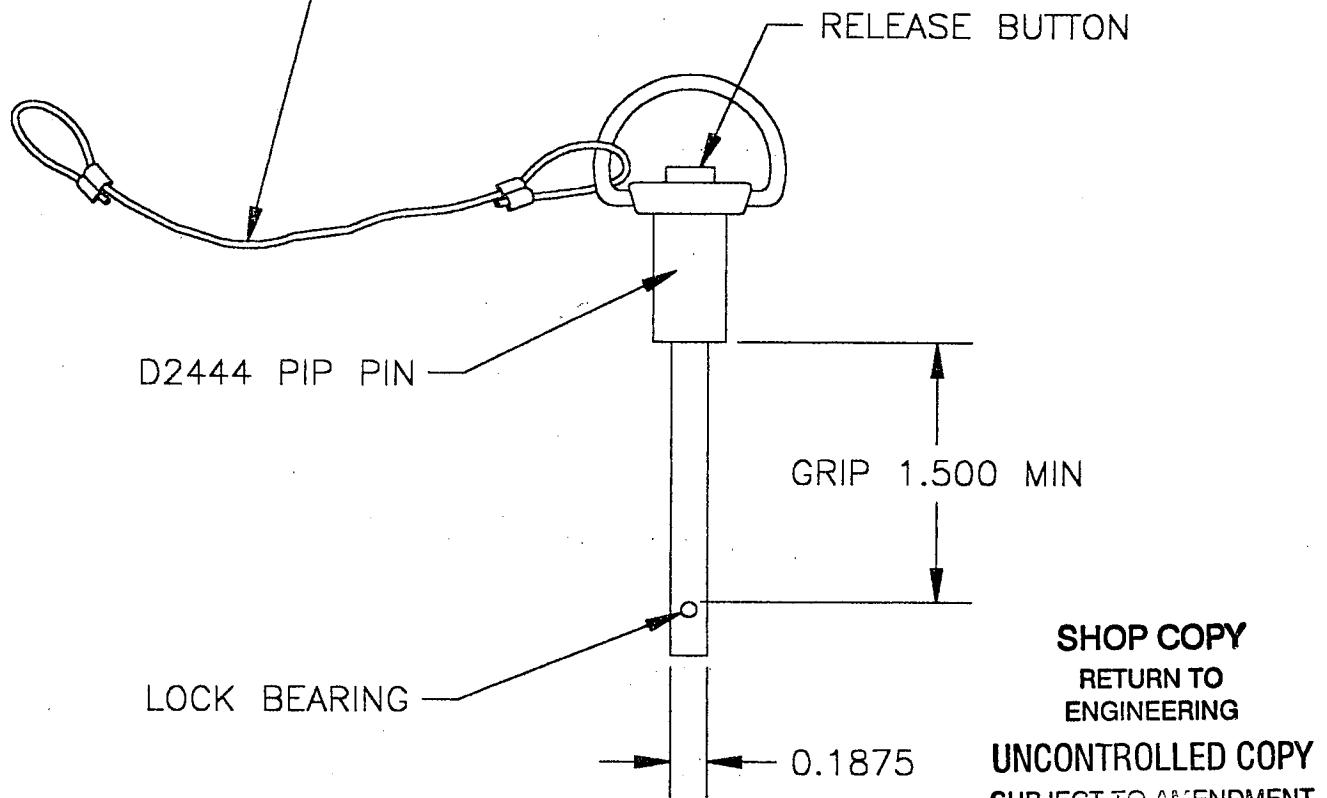
DART

DESIGNER <i>AS</i>	DRAWN BY <i>RE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>AS</i>	APPROVED <i>AS</i>	DRAWING NO. D2444	REV. B SHEET 1 OF 1
DATE 97.07.15.	TITLE PIP PIN		SCALE 1:1
A	95.08.31	NEW ISSUE	
B	97.07.15	ADD LANYARD PART NUMBER	

SPECIFICATION CONTROL DRAWING

RELEASED
97/07/15 KE
 ECN 004

D2690-6
6" LANYARD ASSEMBLY



SHOP COPY
RETURN TO
ENGINEERING

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SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER
NO. 20767

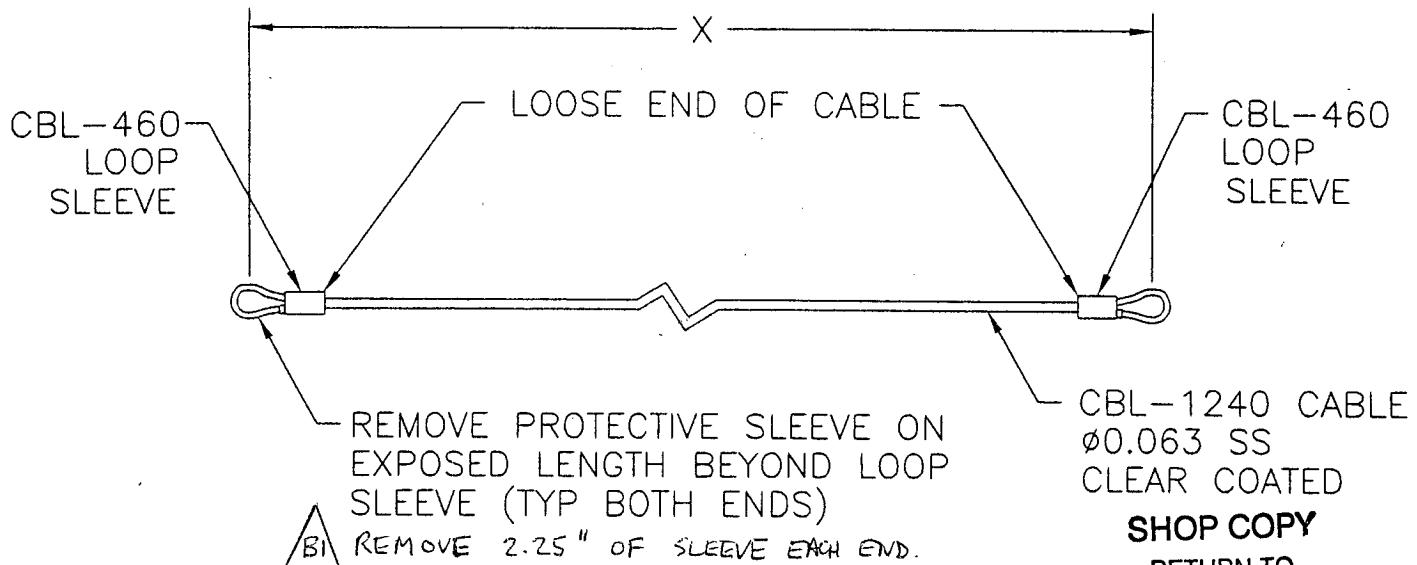
LIST OF POSSIBLE PIP PIN SUPPLIERS AND PART NUMBERS

- AVIBANK BLC3RC15S RING HANDLE
- AVIBANK BLC3B15S BUTTON HANDLE
- AVIBANK BLC3TA15S 'T' HANDLE
- AVIBANK BLC3LA15S 'L' HANDLE

DART

DESIGN <i>MW</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>MW</i>	APPROVED <i>BW</i>	DRAWING NO.	REV. B
		D2690	SHEET 1 OF 1
DATE		TITLE	SCALE
97.10.02		LANYARD ASSEMBLY	NTS
A	97.07.03	NEW ISSUE	
B	97.10.02	REVISED NOTE FOR ADDITIONAL LENGTH	
B1 CP	01.08.20	ADD NOTE TO REMOVE 2.25" OF SLEEVE	

RELEASED
971003 KE
TSR A374

D2690-XX = LENGTH IN INCHES

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 WITHOUT NOTICE

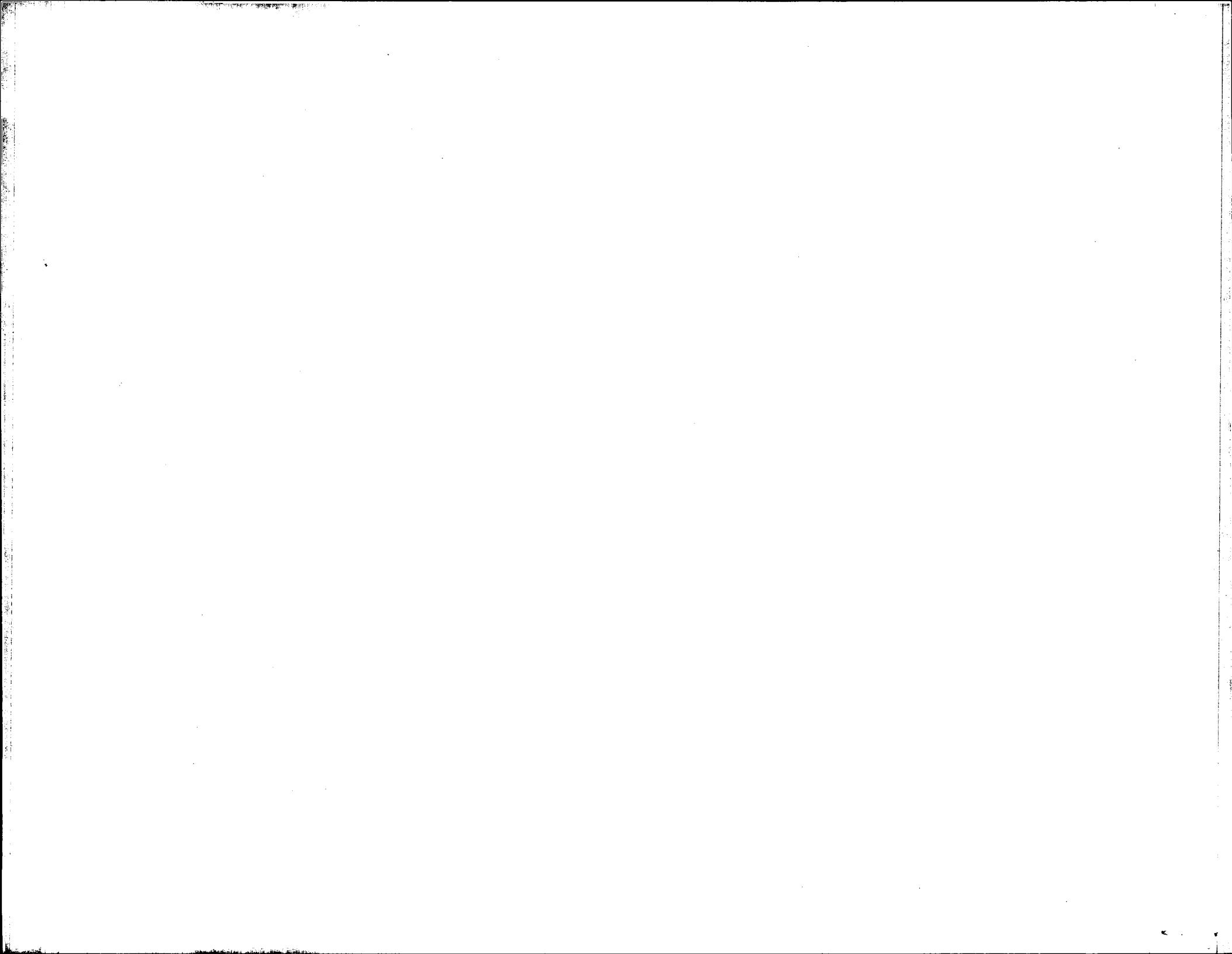
WORK ORDER
NO. 30767

NOTE: CUT CABLE 2.50* INCHES LONGER THAN 'X' LENGTH.
 FOLD ENDS TIGHT TO 'X' LENGTH AND CRIMP WITH
 SLEEVE AT END OF LOOSE END OF CABLE WITH
 CBL-705 CRIMPING TOOL.

*ADDITIONAL LENGTH MAY BE NECESSARY IN
 SOME APPLICATIONS. CUT AS REQUIRED.

NOTE: IN SOME CASES, END HAS TO BE CRIMPED AFTER
 ASSEMBLY WITH ATTACHING PARTS.

DEO's



Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Apr 27, 2004
03:08 pm

Work Order No	:	0020767	Department Code:
Project Name	:	D2444	Burden Flags : NNNNNNN
Project For	:	WK419	WO Status : Open
Work Order Type	:	Main	Invoice State : Not Invoiced
Main WO Number	:		Invoice Date :
House Part Number	:	D2444	Invoice Number :
Description	:	Pip Pin Assembly	Invoice Amount : 0.00
Manufactured	:	Yes	
Amount Req'd	:	10	
Amount Done	:	0	Order Entry No :
Start Date	:	04-27-04	OE Value : 0.00
Est Finish Date	:	05-05-04	
Act Finish Date	:		Est Margin : 0.000%
Drawings Reqd	:	No	Actual Margin : 0.000%
Ok for Approval	:		
Approval Rec'd	:		\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
<hr/>					
Burden	: 0.00	0.00	0.00		
<hr/>					
Total Cost	: 0.00	0.00	0.00		
Margin	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	0.00